

For components all shapes and sizes!

ROTARY TABLE BLAST MACHINE

- IDEAL FOR BATCH COMPONENTS
- SUITABLE FOR DELICATE PRODUCT
- DIRECT ACCESS FOR HEAVY WEIGHTS AND CRANE LOADING
- CONSISTENT AND EVEN CLEANING
- ROLL IN-ROLL OUT TABLE CAPABILITY
- AUSTRALIAN MADE TO AUSTRALIAN STANDARDS



The W.Granowski Pty Ltd Airless Rotary Table Blast Machine is perfect for batches of product of varying shapes and sizes, or for delicate components that are unsuitable for the Tumble Blast or Rotary Barrel machines. The components are placed onto the blast table which then rotates beneath the abrasive blast stream, achieving a consistently even surface finish to the product.

The table can be rotated automatically during loading, which enables the operator to utilise all available table space. The rotation of the table during the blast cycle ensures all components receive even exposure to the blast stream of abrasive. Depending on the size of the machine there may be more than one blast wheel unit.

For larger components, a manually controlled roll in-roll out table can be incorporated. In the case of heavy or large components, a clamshell door style machine provides direct access to load the table with a fork lift or overhead crane. The loaded table is then pushed manually or by forklift into the blast chamber for cleaning.

The main fields of application are: ferrous and non-ferrous diecastings, deflashing, peening, rust removal and surface finishing.

PLATE & SECTION CLEANER



The Granowski Plate and Section Cleaner is best used for removal of corrosion and other undesirable imperfections prior to applying a painted, powder, galvanized or other protective finish coating to metal sheet, pipes or structural steel beams.

Depending on the desired means of material handling, the Plate and Section Cleaner utilises a roller conveyor for horizontal materials or a winched trolley system for vertical materials to facilitate the continuous movement of product through the machine continuously. With the continual nature of the component transportation, the Granowski machine incorporates a rotary brush and air blow off system at the exit outlet of the blast chamber in the instance of horizontal application. This system removes the remaining abrasive from the product surface and reduces loss of abrasive outside the machine. In the instance of a vertical application, this is unnecessary.

To provide optimum cleaning of your product, the Plate and Section Cleaner may have several blast wheels, depending upon the size and shape of the component to be cleaned.

Ideal for: cleaning, descaling, rust removal and pre-coat surface preparation.

- CLEANS ALL SURFACES IN ONE PASS
- LIMITS POTENTIAL ABRASIVE TRANSPORTATION ON PRODUCT
- CAN HANDLE A VARIETY OF COMPONENT SIZES
- AUSTRALIAN MADE TO AUSTRALIAN STANDARDS



W. GRANOWSKI PTY LTD

18 Malvern Street, (PO Box 51), Bayswater VIC 3153

Tel: (03) 9729 4333, Fax: (03) 9720 4247

Email: wgmailbox@granowski.com.au

Web: www.granowski.com.au